

Work Order ID 52968

October 20, 2009 7:28:13 AM

Page 1

Item ID: D412-698-012

Accept

Setup Start

Revision ID: E

Stop

Item Name: Cabin Door Roller, RH

Start Date: 10/20/09 Start Qty: 3.00

Cust Item ID:

Required Date: 10/22/09 Req'd Qty: 3.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D412-698

Rev E

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-698-012 CHG003

8/2/11/02

B6 ✓

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

12/12/06 ① ②

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

2) 8/2/11/02

⑩ /

Work Order ID 52968

October 20, 2009 7:28:14 AM



Page 2

Item ID: D412-698-012

Accept



Setup Start



Revision ID: E

Stop



Item Name: Cabin Door Roller, RH

Start Date: 10/20/09 Start Qty: 3.00



Cust Item ID:

Required Date: 10/22/09 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-698-012 Location: _____								
	Rev B								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

9/11/02 SP (12)

09/11/02 [Signature]

MF
09-10-02

Picklist Print

October 20, 2009 7:28:12 AM

Page 1

Work Order ID: 52968

Parent Item: D412-698-012RevE

Parent Item Name: Cabin Door Roller, RH

Start Date: 10/20/09

Required Date: 10/22/09

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S D3121-141RevE 3X Bracket Assembly		Manufactured	No			110	Each	11.0000	9.0000			W

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

11

52465

11

110

Each

11.0000

3.0000

52465 SP

S D3121-144RevE 1X Bracket Assembly		Manufactured	No			110	Each	11.0000	3.0000			W
--	--	--------------	----	--	--	-----	------	---------	--------	--	--	---

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

11

45086

5

52367

6

110

Each

29.0000

3.0000

45086

S D3137-043RevE 1X Bracket Assembly		Manufactured	No			110	Each	29.0000	3.0000			W
--	--	--------------	----	--	--	-----	------	---------	--------	--	--	---

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

29

42192

29

42192

PC 9/14/26 ①

Picklist Print

Page 2

October 20, 2009 7:28:13 AM

Work Order ID: 52968

Parent Item: D412-698-012RevE

Parent Item Name: Cabin Door Roller, RH

Start Date: 10/20/09

Required Date: 10/22/09

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3183-044RevC1 1p Manufactured No

110

Each

19.0000

3.0000

Bracket Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

19

42194

19

110

Each

85.0000

27.0000

D3199-1RevB 9p

Manufactured

No

Bracket

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

85

47848

2

52466

83

110

Each

32.0000

3.0000

D3202-1RevD 1

Manufactured

No

Cover

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

32

46253

10

50134

22

October 20, 2009 7:28:13 AM

Shop Packet Print

Page 2

8

6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
	X					D412-698-012	CABIN DOOR ROLLER KIT, RH
		X				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
3	3					D3121-141	BRACKET ASSEMBLY
1						D3121-143	BRACKET ASSEMBLY
	1					D3121-144	BRACKET ASSEMBLY
1	1					D3137-043	BRACKET ASSEMBLY
1						D3183-043	BRACKET ASSEMBLY
	1					D3183-044	BRACKET ASSEMBLY
9	9		9			D3199-1	BRACKET
1	1		1			D3202-1	COVER
		4				D3203-1	HANDLE
		1				D3220-041	DOUBLER
		1				D3220-042	DOUBLER
		2				D3220-3	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		8				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-4)
		16				MS24694-S98	SCREW
				1		MS24694-S101	SCREW

52968

• COPYRIGHT © 2003 BY DART AEROSPACE LTD •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: E

Date: 08.05.01